

K400CZ1 COMPRESSOR

TECHNICAL SPECIFICATION



HUANGSHI DONPER COMPRESSOR CO., LTD.

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INDEX

	page
1、Compressor Type.....	2
2、Performance Data.....	2
3、Running Condition.....	2
4、Compressor Mechanical Information.....	3
5、Compressor Shape.....	3
6、Wiring Diagram.....	4
7、Fixing of Mounting Bracket and Cabinet Base.....	4
8、Starting Relay and Overload Protector.....	5
9、Capacitor.....	6
10、Delivery State.....	6
11、Package、Storage and Transportation.....	7
12、Technical Items.....	7

1、Compressor Type

Compressor model	K400CZ1
Rated voltage/frequency	220-240V~50Hz
Refrigerant	R134a
Application	Low back pressure (LBP)
Cooling method	Fan Cooling
Start torque	High starting torque (HST)
Control device	Capillary tube
Motor type	CSR
Starting capacitor	50μF
Running capacitor	6μF

2、Performance Data

Displacement	Net Wt.	Oil Charge	Cooling Capacity(≥95%)								COP(≥95%)	
			ASHRAE							CECO MAF	ASH RAE	CECO MAF
			-35	-30	-25	-23.3	-20	-15	-10	-25	-23.3	-25
cm ³	kg	ml	w	w	w	w	w	w	w	w	w/w	w/w
14.3	10.4±0.4	200±10	160	224	340	400	467	634	821	295	1.30	0.97

Note: These datas come from the test without a PTC relay

Testing condition:

Test conditions	LBP	
	ASHRAE	CECOMAF
Evaporating Temp.	-23.3℃	-25℃
Ambient Temp.	+32.2℃	+32℃
Condensing Temp.	+54.4℃	+55℃
Suction Temp.	+32.2℃	+32℃
Subcooling Temp.	+32.2℃	+55℃

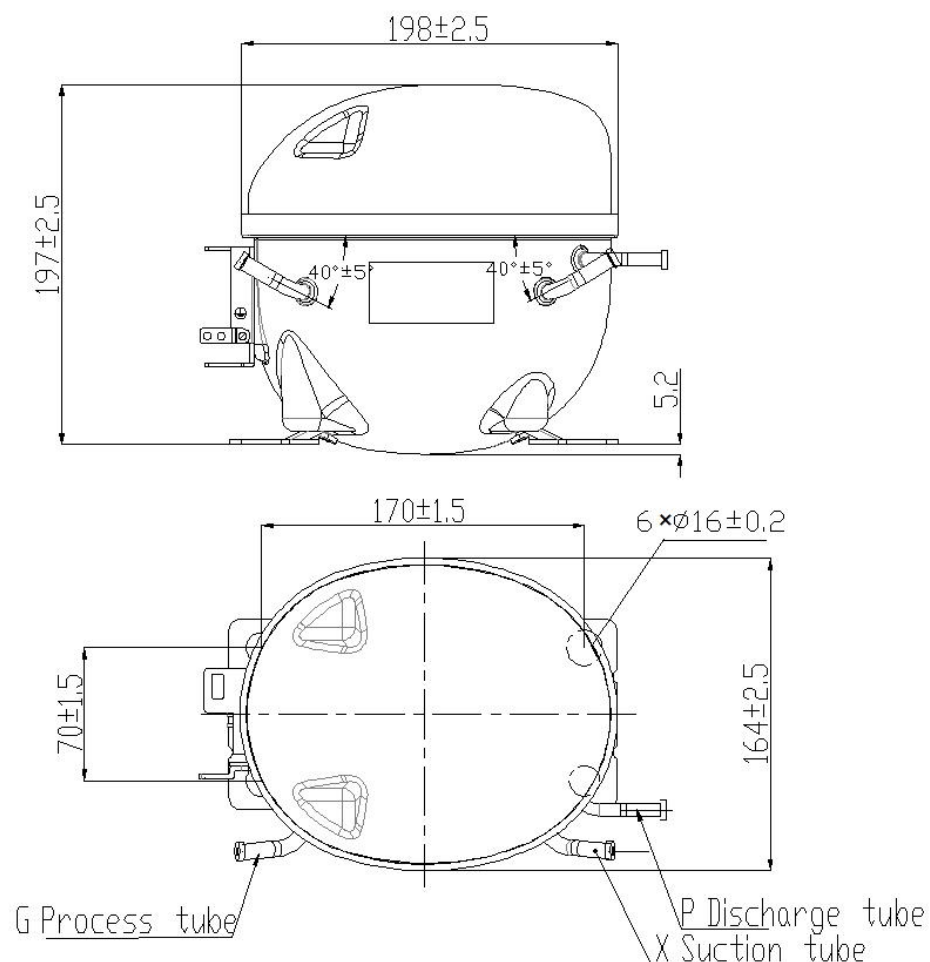
3、Running Condition

Ambient temp.	0~43℃
Evaporating temp.	-35~-15℃
Voltage range	187~254V
Max. condensing temp.	65℃
Max. winding temp.	130℃
Max. shell temp.	95℃
Max. discharge temp.	120℃
Start voltage	187V [0.5/0.5MPa(abs)]
Shell min. resistance to pressure	35bar

4、Compressor Mechanical Information

Oil type	POE
Viscosity	28.8~35.2mm ² /s(40℃)
Oil charged	200±10ml
Diameter of suction tube (I.D.)	Φ 6.2±0.1mm
Diameter of discharge tube(I.D.)	Φ 4.9±0.1mm
Diameter of process tube (I.D.)	Φ 6.2±0.1mm
Material of suction tube, process tube and discharge tube	copper tube
Compressor noise	≤48dB(A)
Vibration	≤1.0m/s ²
Protecting gas	-0.06~-0.02MPa

5、Compressor Shape

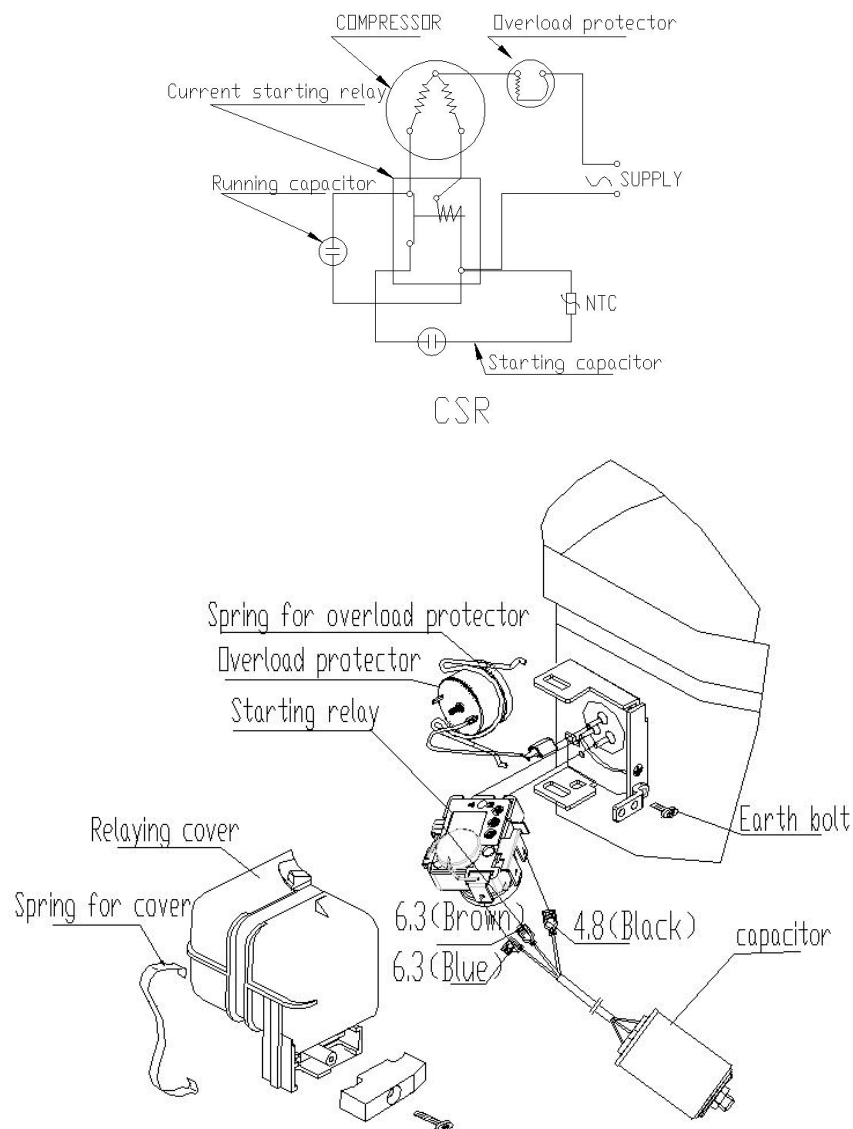


Caution: Suction tube and process tube can not exchange.

Unmarked tolerance: ±5mm

Unmarked Angle: ±10°

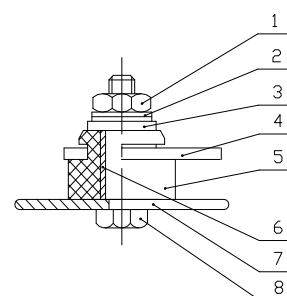
6、Wiring Diagram



Note: Each of the starting relay、the overload protector、the capacitor、the spring、the cover and the earth bolt is separately provided by our company.

7、Fixing of Mounting Bracket and Cabinet Base

- 1、Hexagon nut
- 2、Spring washer
- 3、Flat washer
- 4、Compressor mounting bracket
- 5、Rubber grommet
- 6、Sleeve
- 7、Cabinet base
- 8、Screw



Note: Equipment assembly is all provided by our company. Above is just for reference, details can refer to delivery state.

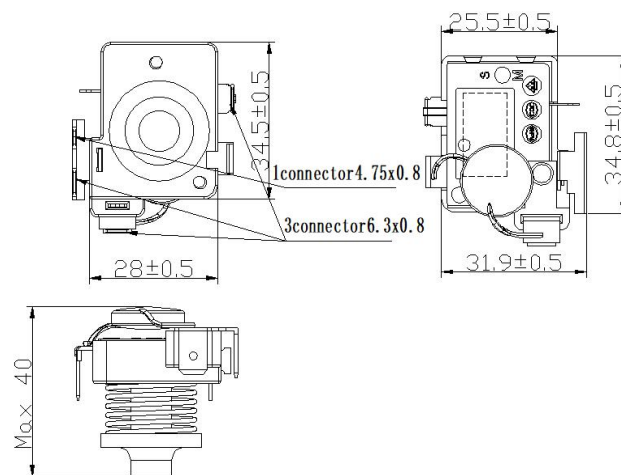
8、 Starting Relay and Overload Protector

8.1 Starting relay

Model	QL2-4.95	
Supplier	Changshu Tianyin Electromechanical Co.,Ltd.	Hangzhou Star shuaier Electric Appliance Co.,Ltd.
Max current A	4.95	
Min current A	4.15	

Assembly force $\leq 100\text{N}$ Disassembly force $\geq 25\text{N}$

Flammability: Anti-flammability

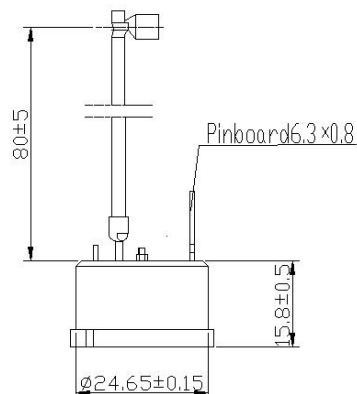


8.2 Overload protector

Model	B83-125	
Supplier	Changshu Tianyin Electromechanical Co.,Ltd.	Hangzhou Star shuaier Electric Appliance Co.,Ltd.
Max.T.C Amp.(25°C) A	8.3	
Trip time S	5~15	
Reset time S	20~150	
Open temp. $\pm 5^{\circ}\text{C}$	125	
Close temp. $\pm 9^{\circ}\text{C}$	52	

Assembly force $\leq 80\text{N}$ Disassembly force $\geq 12.5\text{N}$

Flammability: Anti-flammability



9、Capacitor

Type	Starting capacitor	Running capacitor
Model μF	50	6
Rated voltage V.AC	330	450
Supplier	Ningguo Yuhua Electrical Products Co.,Ltd.	
	SHANGHAI HAOYE ELECTRONIC CO.,LTD	

10、Delivery State

No.	Name	Model	Quantity	Code
1	Compressor	K400CZ1	1 pcs	
2	Rubber plug	$\Phi 6.4$	1 pcs	
		$\Phi 8.2$	2 pcs	
3	Rubber grommet	H model	4 pcs	
4	Starting relay	QL2-4.95	1 pcs	Changshu Tianyin Electromechanical Co.,Ltd.
				Hangzhou Star shuaier Electric Appliance Co.,Ltd.
5	Overload protector	B83-125	1 pcs	Changshu Tianyin Electromechanical Co.,Ltd.
				Hangzhou Star shuaier Electric Appliance Co.,Ltd.
6	Capacitor	50+6 μF	1 pcs	
7	Relaying cover	S2	1 pcs	
8	Spring for cover	QS08-05H	1 pcs	
9	Anchor bolt assembly	M6 \times 30	4 pcs	
10	Nut	M6	4 pcs	
11	Sleeve	$\Phi 10 \times 17$	4 pcs	
12	Earth bolt	QET.1-24C	1 pcs	
13	Spring for overload protector	QS08-06A	1 pcs	

Notes:1. Except for the Rubber plug and the Spring for overload protector, other electrical parts and equipment assembly are supplied separately, not installed on the compressor.

2.All electrical parts and equipment assembly according to 'Delivery state' are all provided by our company.

11、 Package、 Storage and Transportation

Package type	unrecyclable
Quantity	60pcs/box
Transportation	By sea
Storage	Max. 2 layers
Cross Weight Kg	659 ± 24
Net Weight Kg	624 ± 24
Volume m ³	0.96
Dimension: length×width×height cm	103×89×105
Main components	Plywood supporter、 upper plywood cover、 foam divider、 plastic sheet、 cardboard cover、 rain-proof cover、 wrapping
Movement	Keep the compressor in normal or vertical position
Trans. test requirement	No allowable compressor's damage and performance loss.

12、 Technical Items

- (1)、 Don't take off the rubber plugs before using and installing compressor to prevent dust and moisture.
- (2)、 Don't turn down or incline the compressor during storage, transportation or installation and avoid vibration and shock.
- (3)、 The compressor must be kept horizontally during running, the inclination angle must be less than 5°.
- (4)、 A special polyester oil is charged in the R134a compressor and the charging volume has been optimized by DONPER. Don't pour out or add any refrigerant oil.
- (5)、 The interval of compressor operation must be more than 4 minutes in order to obtain a pressure balance in the systems.
- (6)、 Don't start or run in the case of vacuum or charge high voltage in the compressor. The compressor cannot be used to vacuumize the refrigeration system.
- (7)、 The design of refrigeration system must be suitable to insure the oil could flow back to compressor.
- (8)、 The maximum ambient temperature of the compressor operation is 43°C. When continuously operating under the maximum ambient temperature 43°C, the condensing pressure and the peak pressure should not exceed as showing in the following table.

Refrigerant	R134a
Max. condensing pressure	1.59MPa
Peak	2.0MPa

- (9)、Widen the evaporating Temp. range of the compressor should be approved by DONPER.
- (10)、Compressor should be stored in a dry place.
- (11)、Compressor accessories (eg: starting relay, overload protector etc.) are put in the accessories box instead of fixing on the compressor.
- (12)、The inventory period of the compressor after leaving the factory should not exceed 6 months. If it exceeds 6 months, please check if the protective gas inside the compressor is under negative pressure.
- (13)、It's necessary to keep the compressor without rubber plug as short time as possible (max time 10 min).
- (14)、R134a systems require a filter with drying agent whith suitable for R134a refrigerant
- (15)、The vacuum pump and the charging system must only be dedicated to R134a.
- (16)、The refrigeration system should minimize the content of chlorion and moisture, and must be free of paraffin and silicon oil.
- (17)、The organic substance non-compatable with R134a cannot be used in the refrigeration system.